## **TEXTILE PRINTING**

## TYPES | PRODUCTS | PROCESS | REQUIREMENTS

INK CLASS	USED ON	END PRODUCTS	PROCESS REQUIREMENTS	COLOR FAS	INESS	APPLICATIONS
ACID AND METAL COMPLEX	protein based, and polyamide fibers	fashion & lingerie, sports & swimwear, flag & banners, umbrella	<ul> <li>inkjet pre-treatment</li> <li>printing, drying</li> <li>steaming</li> <li>post print washing</li> <li>drying</li> </ul>	light fastness wash fastness crock fastness chlorine fastness brilliancy	++ ++ ++ ++ +++	
CATIONIC	acrylic fibers, cationic PES,	outdoor fabrics, blankets, fashion	<ul> <li>inkjet pre-treatment</li> <li>printing, drying</li> <li>steaming</li> <li>washing</li> <li>drying</li> </ul>	light fastness wash fastness crock fastness chlorine fastness brilliancy	+++ ++ ++ 5 + ++	
DISPERSE DIRECT SUBLIMATION	PES fibers	fashion, home furnishing, flags & banners, parasols, blankets	<ul> <li>inkjet pre-treatment</li> <li>printing, drying, thermal fixation</li> <li>reductive washing</li> <li>drying</li> </ul>	light fastness wash fastness crock fastness chlorine fastness brilliancy	++++ ++ 5 + ++	
PIGMENT	any kind of fibers	fashion, home textiles, outdoor fabrics, parasols, advertising fabrics,	<ul> <li>inkjet pre-treatment</li> <li>printing, drying, thermal fixation</li> </ul>	light fastness wash fastness crock fastness chlorine fastnes brilliancy	++++ + + 5 +++ ++	
REACTIVE	cellulosic, protein based, and polyamide fibers	fashion, home furnishing, decorative fabrics, terry towels	<ul> <li>inkjet pre-treatment</li> <li>printing, drying</li> <li>steaming</li> <li>post print washing</li> <li>drying</li> </ul>	light fastness wash fastness crock fastness chlorine fastness brilliancy	+ +++ ++ 5 + ++	PERFERENCE OF
VAT INDANTHRENE®	cellulosic based fibers	high performance home furnishing, workwear, terry towels	<ul> <li>inkjet pre-treatment</li> <li>printing, drying</li> <li>inline padding, steaming, washing</li> <li>drying</li> </ul>	light fastness wash fastness crock fastness chlorine fastness brilliancy	++++ +++ +++ 5 +++ ++	



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